SANDVIK

DT1131i TUNNELING DRILL

TECHNICAL SPECIFICATION

Sandvik DT1131i is a computer-controlled three boom electro-hydraulic jumbo for fast and accurate drilling in tunneling and cavern excavations.

The drill rig has automatic drilling functions and boom positioning under supervision of the operator of the drill rig. Automated drilling of pre-planned drilling pattern combined with extensive data collection and reporting system enables continuous control of productivity, quality and economy. In addition to face drilling the unit can also be used for cross-cutting and bolt hole drilling.

Noise and vibration insulated cabin provides ergonomic and extremely comfortable working place with excellent visibility during tramming and drilling.

KEY FEATURES	
Coverage area	183 m² (18 210 x 10 920 mm)
Hydraulic rock drill	3 x RD525 (25 kW)
Drill feed	3 x TF5i-18'
Boom	3 x SB150i
Control system	idata
Hole length	Up to 6 085 mm
Turning radius	11 860 mm
Tramming/ drilling width	2 950 mm / 3 860 mm (TC11) 3 050 mm / 3 860 mm (TC12)
Tramming / drilling height	3 690 mm / 4 690 mm (TC11) 3 780 mm / 4 780 mm (TC12)
Tramming length	17 780 mm (with TF5i-18')
Total weight	44 000 kg (without utility boom) depending on options
Total weight	48 000 kg (with utility boom) depending on options



HYDRAULIC ROCK DRILL

Type of rock drill	RD525 (TS2-236)
Percussion power	25 kW
Percussion pressure	Max. 235 bar
Percussion rate	93 Hz
Stabilizer	Hydraulic
Rotation speed	Max. 280 rpm (with OMS125)
Rotation torque	625 Nm (with OMS125)
Hole size (drifting)	45 - 64 mm
Hole size (cut hole)	76 - 127 mm
Recommended rod	T38 - H35 - R32 T38 - R39 - R35
Shank adapter	T38 (male)
Weight	225 kg
Length	1 010 mm
Profile height	90 mm

FEED

Type of feed	Feed force (Max.)	Total length	Hole length	Rod length	Net weight (kg)
TF5i-12'	25 kN	5 3 3 0	3 4 4 0	3 700	500
TF5i-14'	25 kN	5940	4 050	4 305	530
TF5i-16'	25 kN	6 550	4 660	4 915	560
TF5i-18'	25 kN	7 160	5 270	5 525	590
TF5i-20'	25 kN	7 770	5 880	6 135	620
TF5i-21'	25 kN	8 075	6 180	6 4 4 0	640

BOOM

Type of boom	SB150i (TS2-267)
Parallel coverage	159 m²
Parallelism	Electric
Boom extension	3 200 mm
Feed extension	1 650 mm
Boom weight, net	3 350 kg
Roll-over angle	358°

UTILITY BOOM (OPTIONAL)

CTIENT DOOM (OF HORAE)	
Type of utility boom	SUB5i A/B (TS2-311)
Boom extension	2 x 3 000 mm
Boom weight,net	2 635 / 2 895 kg
Basket swing	± 45° in B - model
Max. allowed load	510 kg
Max. allowed load with safety canopy	400 kg

HYDRAULIC SYSTEM

Powerpack	HPP580 (3 x 80 kW)
Percussion pump	110 cc (variable)
Rotation pump	85 cc (variable)
HVAC pump (Heating, Ventilation and A/C)	26 cc (gear)
Filtration size (pressure / return)	20 μ / 10 μ
Oil tank volume	470 liters
Filling pump for hydraulic oil	Electric
Cooler for hydraulic oil	OW55 oil-to-water (3 x 55 kW)

CONTROL SYSTEM

Type of control system	Sandvik iDATA automation system (incl. iSURE I tunnel office program)
Manual boom control	Direct control Electric parallelism Manipulator mode
Automatic boom positioning	Automatic boom positioning Lock to target Automatic correct function Boom self collision detection
Drilling control	Feed / percussion control Feed / percussion manual control Torque control
Automatic cycle	One hole automatic Automatic hole length control Automatic round drilling according to pre-designed plan

ELECTRIC SYSTEM

Standard voltage	380 - 690 V (± 10%)
Total input power	270 kW
Main switch	MSE3i
IP classification	Specification TS2-132
Standard voltage	380 - 690 V (± 10%)
Starting method	Star-delta starter 380 - 690 V
Automatic cable reel	TCR6EHD
Cable reel control (in / out)	Operator station
Front lights (combined working and driving)	12 x 50 W LED (24 V)
Rear lights (combined working and driving)	4 x 50 W LED (24 V)
Rear brake / park lights	5 x Red LED
Stair and service lights	LED (24V)

AIR AND WATER SYSTEM

By water
WBP4 HP
400 l/min
2 - 7 bar (Min.)
15 - 20 bar
Air / oil mist, SLU-3
CT28 (2.8 m³/min at 7 bar)
180 - 250 g/h
250 - 350 l/min

TRAMMING AND OPERATOR STATION

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Safety cabin	FOPS (ISO 3449)
Type of cabin	Standard height
Cabin height	3 570 mm
Cabin inside height	2 000 mm
Cabin elevation	1 000 mm
Sound pressure level	According to EN 791 Operator station: 75 dB(A) Emitted: 126 dB(A)
Operation	Seated for one operator
Floor	Water-washable
Air conditioning	During tramming and drilling
Cabin heating	During tramming and drilling
Electricity outlets	1 x 12 V and 2 x 240 V (16A)

CARRIER

Type of carrier	TC11
Rear oscillation	±8°
Ground clearance	400 mm
Diesel engine	MB OM904LA, 110 kW, Tier 3, Stage IIIA
Transmission	Hydrodynamic, Spicer T20 000
Axles	Dana Spicer 37R (front) / 213 (rear)
Tires	14.00-24 28RL
Service brakes	Hydraulically operated wet disc brakes
Parking / emergency brakes	SAHR type, fail safe wet disc brakes
Fuel tank	150 liters
Tramming speed	15 km/h (Horizontal) 3.5 km/h (14%=1:7=8°)
Gradeability / sideways tilt	Max. 15° / 5°
Carrier stabilization	TJ60 (front), TJ75 (rear)
Hand throttle	Standard
Handheld fire extinguisher	1 x 7.7 kg Type ABC
Centralized greasing points	Carrier
Manual greasing system	Greasing unit with pump, reel and nozzle
Tramming alarm	Standard
Colour scheme	Sandvik standard
Documentation	2 x Operator's manual 2 x Maintenance manual 2 x Technical manual (in English only) 2 x Parts manual (in English only) 1 x Toolman CD

OPTIONAL ITEMS

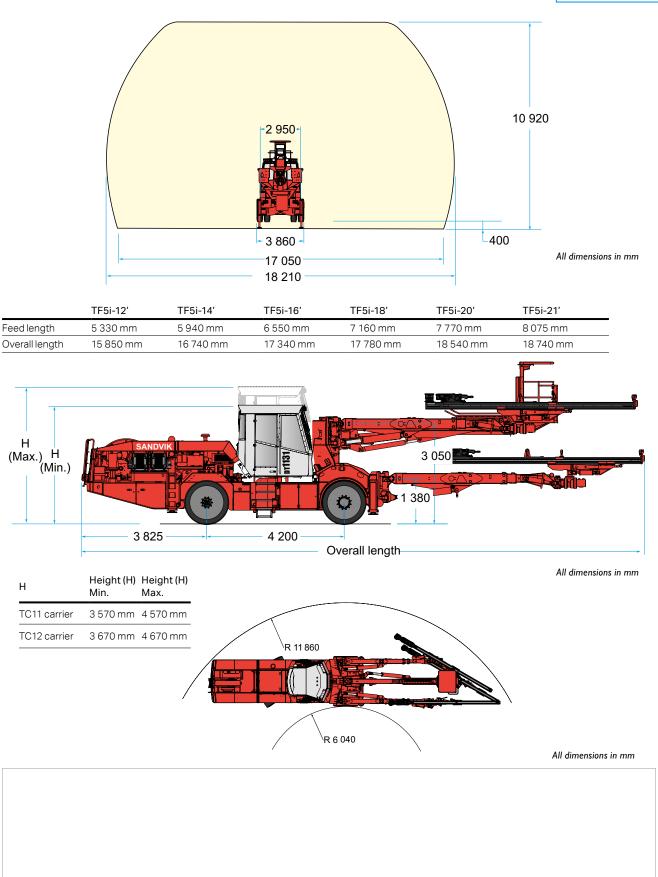
Rock drill *Type of rock drill Power extractor	RD520 instead of RD525 For RD525 or RD520
Feed *Feed length Rod retainer Two rods system Rod handling system Start-up drilling tools Casing drilling set	12', 14', 16', 20', 21' SCR with TF feed (incl. safety wire) TRS (incl. SCR for 10-12 ft exten- sion rods) TRH (incl. SCR + power extractor for 12 - 16 ft extension rods) For 45 -51 mm holes For 90 mm (3 ½") or 115 mm (4 ½") pipes
Utility boom Safety canopy Spot lights Remote control for spot lights Rod racks RX expansion bolt kit	FOPS approved Sliding FOPS approved 2 x 17 W LED 2 pcs For 4 pcs of 10 or 12 ft rods D30 mm or D41 mm
Hydraulic system *Powerpack Additional fine filtration Filling pump for hydraulic oil Cooler for hydraulic oil Biodegradable oils Vacuum pump	HPP555 (3 x 55 kW) with RD520 For hydraulic oil Manual OA40 oil-to-water (2 x 40 kW) Shell Naturelle HFE46 / HFE68 For hydraulic oil
Control system Access protector system User interface iPROF automation system iSURE II report iSURE III analysis iSURE IV bolt plan	Mandatory in Europe (TS2-211) 2nd operator (standing) Drill steel consumption monitoring MWD analysis Design and data collection analysis

OPTIONAL ITEMS

Control system (continue) Online MWD Calibration and accuracy meas- urement set	Required WLAN package Excl. total station
Total station navigation set Remote monitoring and data transfer	Excl. total station With WLAN
Measurement adapter kit	Cables and connectors for spare parts programming and mainte- nance measurements
Cleaning system Low pressure system with reel High pressure system with reel	Up to 15 bar (TS2-343) Up to 180 bar (TS2-343)
Greasing systems Automatic system	Lincoln (for carrier, boom,rod handler and utility boom)
Electric system	
*Voltage option	1 000 V (50 Hz) with DOL starting method
*Electric cables Spooling device for cable reel Ground fault and overcurrent unit	Specification TS2-121 For voltages 690 - 1 000 V VYK
Electricity outlet in front carrier	1 x 400 V + 2 x 230 V (16A)
Remote control for reel(s) Amber flashing light	At rear machine LED (24 V)
Air and water system	
Flushing flow supervision Air mist flushing kit	External air / water supply (incl. IP5
End of hole flushing	air cleaner) 2 x 80 liters receiver (incl. IP5 air cleaner)
External air connection Water hose reel	IP5 air cleaner THR5E with water hose, 45 mm (1 ¾"), 60 m
Water hose with hooks	45 mm (1 ¾"), 60 m
Operator's safety cabin	
Reduced tramming speed	3rd gear lockout
Boot washer	At cabin entrance
Audio player	CD / MP3-player, radio and loudspeakers
Fire suppression system	
Manual system Automatic system	Ansul (8 nozzles) Ansul (8 nozzles)
Carrier *High speed carrier	TC12, incl. MB OM906LA, 170 kW, Tier 3, Stage IIIA, with Spicer T32
*High speed carrier	000 transmission TC12, incl.QSB6.7, 164 kW, Tier
	4i, Stage IIIB, with Spicer T32 000
Exhaust catalyzer	transmission For Tier 3 engines
Rod rack on carrier side	12 to 21 ft rods
Power supply for MiniSSE	
Tramming camera	Rear and side
Wheel chocks and holders	2 pieces
Extra items	
Spare rock drill	RD525 or RD520
Spare wheel assembly	Standard or foam filled tires
Special tools for rock drill	Field kit or complete set
Tunnel laser set	
Documentation Package: Country specific options	Extra manuals EUR package
Package: Anti-freezing	Block heater for engine, heater for
	hydraulic oil, water circuit flushing with air, antifreeze adding in water circuit.

*) replaces standard feature





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