



# DR412i

DEPENDABILITY DEFINED







## iSERIES FAMILY

The iSeries family of rotary blasthole drill rigs represents the next generation of surface drilling technology. Designed for the future, these automation capable drills are equipped to meet your needs today and in the future.

iSeries drill rigs simplify operation using automated functions while an intuitive user interface delivers a consistent operator experience across multiple drill models. The comprehensive Sandvik Intelligent Control System Architecture (SICA), a key component of our iSeries family, provides the operator with real-time feedback regarding the machine's performance and health, along with tools for drill planning, reporting and analysis ensuring quality and consistency hole-to-hole.





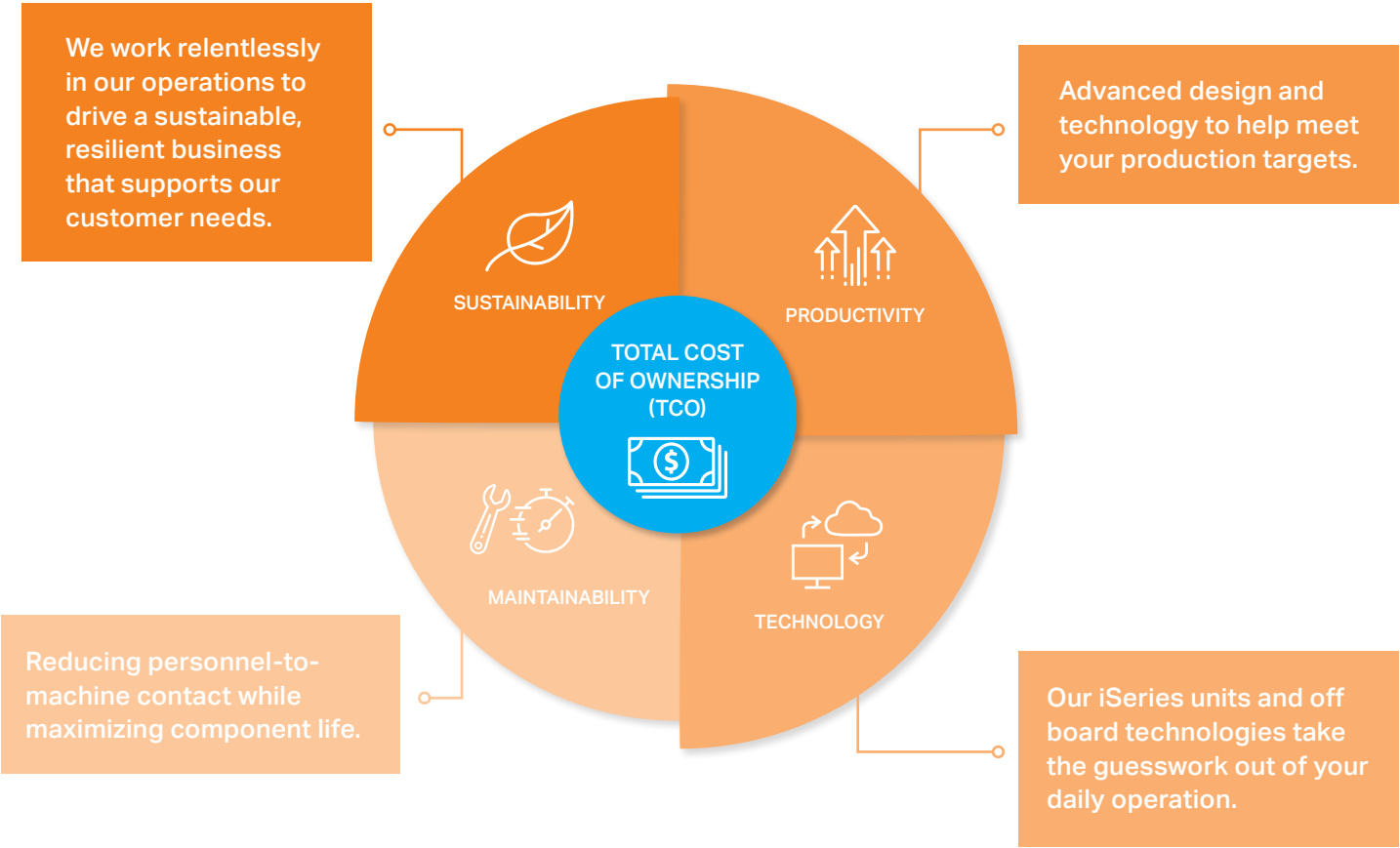
# THE DR412i

## DEPENDABILITY DEFINED

The DR412i blasthole drill is designed to deliver dependable penetration and return on investment for 8.0-12.25" (203-311 mm) rotary and DTH holes, with a first pass depth of 17.8 m or 58.5 ft and a maximum depth of 33.1 m or 108.5 ft for the extended mast. The standard mast delivers a first pass depth of 12 meters or 39.5 ft with a maximum depth of 75.5 m or 247.7 ft. across all recommended pipe diameters.

The Sandvik DR412i is AutoMine® ready providing functionality for both on-board and off-board automated needs. This scalable solution, from on-board automation that increases drilling efficiency to full autonomous operation, is designed to meet customer needs both now and in the future.

The four key principles that led to the innovative design efforts that brought the DR412i to life are:



# MACHINE SPECIFICATIONS

## DR412i

	METRIC	IMPERIAL
Hole diameter	203 - 311 mm	8.0 - 12.25 in
Maximum hole depth - Standard Mast	75.5 m	247.7 ft
Maximum hole depth - Extended Mast	33.1 m	108.5 ft
First pass capability - Standard Mast	12 m	39.5 ft
First pass capability - Extended Mast	17.8 m	58.5 ft
FEED		
Maximum pulldown	356 kN	80,000 lbf
Weight on bit	407 kN	91,500 lbf
Feed rate up/down - Extended Mast	0 - 43.9 m/min	0 - 140 fpm
Feed rate up/down - Standard Mast	0 - 41.1 m/min	0 - 135 fpm
ENGINE OPTIONS		
Cummins QST 30 (Non Tier 4)	783 kW	1050 hp
CAT C27 (Non Tier 4/Tier 4)	708 kW	950 hp
COMPRESSOR OPTIONS		
Rotary Drilling	56.6 m³/min @ 6.9 bar	2000 SCFM @ 100 psi
Rotary Drilling (option)	76.6 m³/min @ 5.5 bar	2600 SCFM @ 80 psi
DTH Drilling	41 m³/min @ 24.1 bar	1450 SCFM @ 350 psi
DTH Drilling (option)	42.5 m³/min @ 34.5 bar	1500 SCFM @ 500 psi
ROTATION		
Power	193 kW	260 HP
Speed	0-150 RPM	

\*Consult factory for options and alternate power group arrangements



# KEY PRODUCT FEATURES

- 01 DRILLING CAPABILITY**  
*Designed to perform to your specifications.*
- 8.0 to 12.25" (203 to 311 mm) Diameter Blastholes
  - Single-pass Capacity of 18.3 meters (60 feet)
  - Multi-pass Capacity of 76 meters (249.5 feet)

- 02 AUTOMATION**  
*Increasing productivity through automated features.*
- iDrill Performance package produces consistently clean, precision-drilled holes delivering improved fragmentation, downstream throughput, and asset utilization
  - iDrill Navigation package accurately and safely positions the rig in the correct location to produce clean holes, improving blast accuracy, fragmentation and downstream throughput

- 03 OPERATOR ENVIRONMENT**  
*Ensuring comfort and safety are top priority.*
- Full Visibility of Drilling Operation
  - Ergonomically-Designed Shock Mounted Cab
  - Function Lockout Fail-safe Programming
  - Touchscreens for Ease of Operation

- 04 ACCESSIBILITY & MAINTENANCE**  
*Improving serviceability through ease-of-access.*
- Easy Access 360° Walkways for Full Accessibility
  - Hydraulic Actuated Main-Access Stairway\*
  - In-Cab Maintenance Features
  - Open Design with Walkways for Safe, Easy Maintenance

- 05 COMPRESSOR MANAGEMENT**  
*Our solution to the inherent inefficiencies of blasthole drilling.*
- Reduces engine load and wear and tear on compressor and engine
  - Reduces Fuel Consumption
  - Extends Maintenance Intervals
  - Reduces Greenhouse Gas Emissions

- 06 CUSTOMIZATION**  
*Built with a wide range of needs in mind.*
- Custom builds available for conditions ranging from extreme cold to intense heat.

*\*Denotes optional feature*

# DR412i







# iDRILL SCALABLE AUTOMATION PLATFORM

The scalable iDrill automation platform provides automation options and digital services designed to speed up your production process and support your mine operations. You can use as much or as little technology as you need, knowing more is available when you need it.

AUTOMINE® (REMOTE OPERATION)

## AUTONOMOUS

- Fully automated drilling cycle with hole-to-hole tramping
- Tools to plan and monitor drill fleet operation



Fully autonomous drilling cycle and hole-to-hole tramping boosts productivity, lowers operating costs and enhances safety

## CONTROL ROOM

- Operating from a central control center
- Fully automated drilling process for multiple drill rig operation via control room-based operating station



Single rig operator becomes a fleet supervisor, capable of controlling multiple highly-automated rigs from a control room ensuring high productivity with high level of safety

## LINE-OF-SIGHT

- Operator in a movable drill station with line-of-sight view to drilling area
- A single operator able to control up to 3 rigs from the same station



Increased operator productivity  
Keeps mine personnel out of the hazardous areas

iDRILL (ONBOARD OPERATION)

## NAVIGATION

- High-precision drilling with TIM3D Navigation System
- Navigate based on drill plan with integrated drill to elevation capability
- Wireless plan transfer and basic reporting



Up to 23%\* increased productivity compared to manual operation

Sandvik TIM3D drill navigation system guarantees precise drilling process from tramping and hole positioning to actual drilling

## PERFORMANCE

- iSeries drill rig operated from cabin
- Automated drill functions (e.g. auto drill, auto level, etc) capable of being executed with the push of a button



Up to 15%\* increased productivity compared to manual operation

Improved drilling accuracy

Increased operational safety

\*Result from field data. Results and calculations are to be considered as results reached under certain and controlled conditions. These results and calculations should not be treated as specifications and Sandvik does not guarantee, warrant or represent the outcome of results or calculations in any or all circumstances.



iDRILL PACKAGE FEATURES IN DETAIL

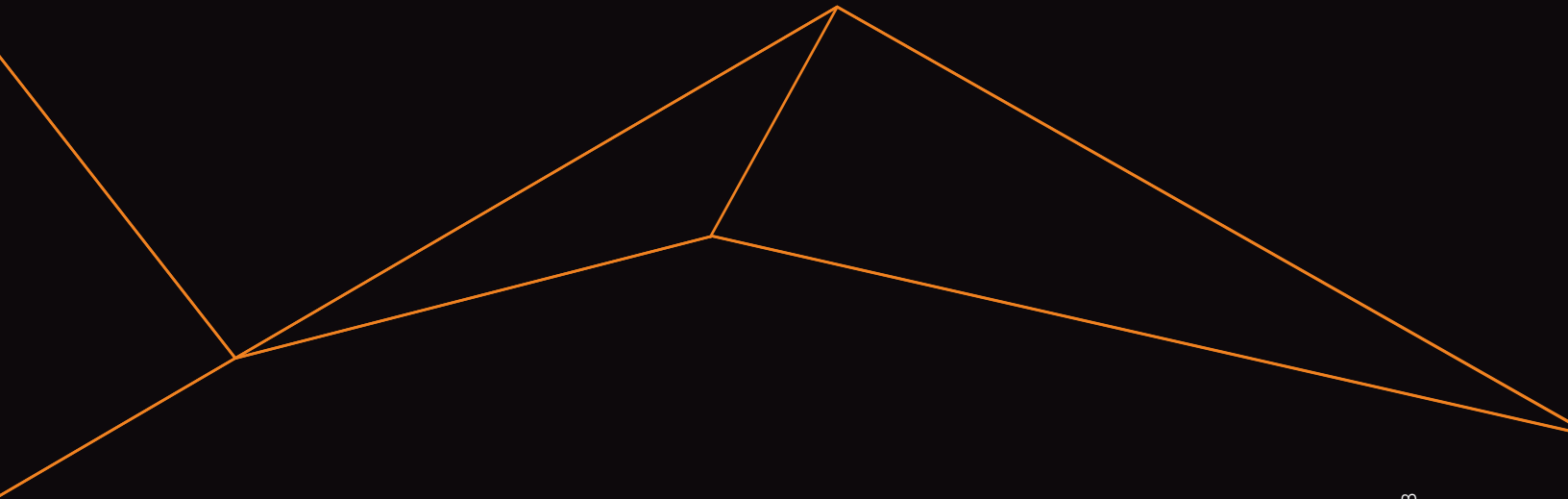
	FEATURE	DESCRIPTION	PERFORMANCE iDRILL	NAVIGATION iDRILL	LINE OF SIGHT AUTOMINE	CONTROL ROOM AUTOMINE	AUTONOMOUS AUTOMINE
ONBOARD AUTOMATION	Automated Mast Incline	Automate the rising/lowering of the mast in 5° increments to 20° with the extended mast and 30° with the standard mast.	✓	✓	✓	✓	✓
	Automated Levelling	Brings the drill rig to a stable, level position prior to drilling and unlevels after drilling completes.	✓	✓	✓	✓	✓
	Hole Collaring Automatics	Hole collaring algorithm reduces the chance of hole collapse during drilling.	✓	✓	✓	✓	✓
	Adaptive Auto Drill Functionality	Automatically adjusts drilling parameters during operation based on ground conditions.	✓	✓	✓	✓	✓
	Automated Pipe Add/Removal	Ability to automatically add and remove drill pipe until desired depth is reached.	✓	✓	✓	✓	✓
	Intelligent Hole Finishing Sequence	Automated functionality to clean the finished hole based on the depth and/or the final hole elevation.	✓	✓	✓	✓	✓
NAVIGATION	TIM3D High Precision Navigation	GPS based hole navigation system that assists the operator in positioning the drill bit to within 10 centimeters.		✓	✓	✓	✓
	Onboard/Wireless Pattern Creation	Capability to wirelessly transfer drill patterns, load drill patterns via USB, or create a pattern onboard using the current bit position.		✓	✓	✓	✓
	Delay Status Tracking*	Ability to track operator/equipment states/reasons throughout a shift based on an operations time utilization model.		✓	✓	✓	✓
	Driller's Notes Hole Logging*	Allows the operator to collect and store drilling information at specific depths while drilling.		✓	✓	✓	✓
	Measurement While Drilling*	Logging of drilling component measurements for future analysis while drilling.		✓	✓	✓	✓
	Onboard Diagnostics	Onboard diagnostics of alarms and system health parameters.		✓	✓	✓	✓
REMOTE AUTOMATION	AutoMine® Onboard Kit	Hardware components on the drill allow connectivity and access to the onboard controls and automation features.			✓	✓	✓
	AutoMine®: ACS Safety System	Safety system with physical safety key lock-out and remote E-stop.			✓	✓	✓
	AutoMine®: TeleControl	Control of all rig functions with same controls.			✓	✓	✓
	AutoMine®: InfoDrills	An overview of the key info from all rigs in the fleet and ability to switch control to a different drill (FleetView).			✓	✓	✓
	AutoMine®: InfoView	High-quality video and audio.			✓	✓	✓
	AutoMine®: InfoMap	Drill plan view to show location of all rigs and drill patterns with touch-screen move, zoom and rotate.			✓	✓	✓
	Obstacle Detection System (HW) Kit	Hardware components on the drill providing feedback of area around the drill to the control system for obstacle detection.				✓	✓
	AutoMine®: InfoGeoPhoto	Ability to load georeferenced photos as the background image for the drill map view with on/off toggling.				✓	✓
	AutoMine®: TeleGeofence	Predefined area where remote-operation allowed only inside the area. System prevents moving the rig outside of the area.				✓	✓
	AutoMine®: TeleDetect*	Sandvik Obstacle detection system provides improved awareness of obstacles for remote operator.				✓	✓
	AutoMine®: Autocycle	Autonomous drilling cycle where work proceeds through drilling cycle including hole-to-hole tramming without operator involvement.					✓
	AutoMine®: AutoPlanning	Plan the rig work sequence by selecting holes or adding waypoints. System defines the actual tramming path. Planning is enabled while rig is working.					✓
	AutoMine®: AutoGeofence	Predefined area where autonomous tramming is allowed only inside the area. Proximity to area boundary stops a rig during auto tramming.					✓
	AutoMine®: AutoDetect*	Sandvik Obstacle detection system stops & interlocks tramming when there are obstacles in the STOP-zone.					✓



“When they first started putting it together I really noticed all the availability for access to every area on the drill. With the walkways, and the placement of the walkways, there was a lot of thought put into being able to access those areas.”

– KEVIN WHITE, DRILL & BLAST SUPERVISOR, CORTEZ GOLD CORP





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